

Operator Service

Module 1	Biological support
	Laboratory data interpretation and recommendations for substrate feeding.
	Aim: Maximum sustainable biogas yield from available input substrates.
	Price in Germany: 3.600,- €/a, net, no on-site visit
Module 2	Hazard assessment
	Preparation of a hazard assessment for the operation of a biogas plant.
	Evaluation of plant safety and development of appropriate safety
	measures.
	Price in Germany: 3.900,- €, net, incl. two on-site visits
Module 3	Explosion safety document and layout
	Preparation of an explosion safety document including explosion zones
	layout drawing for the operation of a biogas plant. Evaluation of
	appropriate safety measures.
	Price in Germany: 2.500,- €, net, incl. one on-site visit
Module 5	Hazardous incident document
	Preparation of a hazardous incicdent document according § 8 12.BImSchG.
	Price in Germany: 2.900,- €, net, incl. one on-site visit
Module 6	Plant inspection before examination by local authorities
	Plant inspection by an experienced engineer before a formal examination.
	This gives the operater the chance to correct potential defects and will shorten
	time and efforts during and after formal examination.
	Price in Germany: 1.800,- €, net, incl. one on-site visit

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Module 7	Maintenance schedule
	Implementation of "all" necessary maintenance tasks for the specific
	biogas plant into a maintenance software. The software reminds the
	operator to the open tasks and provides a tool for professional recording
	of the finished maintenance works.
	Price in Germany: 3.900,- €, net, incl. two on-site visits
Module 8	Functional safety (SIL)
	Identifying of risks from instrumented systems. Determination of the
	required safety integraty level (SIL).
	Price in Germany: 2.300,- €, net, one on-site visit
Module 9	Safety related support for cleaning of digestion tanks
	Determination of the required work steps and preparation of a hazard
	assessment for the cleaning of a digestion tank. On-site instruction in
	safety procedures for internal and external workers.
	Price in Germany: 3.400,- €, net, incl. two on-site visits
Module 10	Instruction of external companys
	Safety related instruction of external companies for works with high potential
	risk. Checking of necessary documentation (i.e. hazard assessment) from
	external company.
	Price in Germany: 1.950,- €, net, one on-site visit
Module 11	Yearly operator training
	On-site safety related operator training. Presentation of different topics
	adapted to the needs of the specific biogas plant.
	Price in Germany: 1.950,- €, net, one on-site visit
Module 12	Emergency plan and safety exercise
	Determination of possible emergencies and preparation of an emergency plan.
	Presentation of the emergency plan and performance of a safety exercise
	during one on-site visit.
	Price in Germany: 2.100,- €, net, one on-site visit
Krieg & Fischer Ingenieure GmbH Bertha-von Suttner-Str. 9	
D-37085 Göttingen – Germany	
Tel.: +49 551 90 03 63 – 0 Fax: +49 551 90 03 63 – 29	
Betreiberservice@KriegEischer de	



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Module 13	Technical guideline for the handling of hazardous materials 529
	On-site visit related to plant conformity to actual german guideline TRGS 529
	(work for production of biogas). Review of exisiting hazard assessment and
	implementation of new standards given by TRGS 529.
	Price in Germany: 2.300,- €, net, one on-site visit
Module 14	Revision of hazardous incident document
	Revision of hazardous incident document as regulated by law.
	Price in Germany: 1.500,- €, net, one on-site visit
Module 15	Verification of insurance cover
	Review and inspection of existing or future business interruption insurance
	contract by an experienced lawyer. Recommendations for improvement.
	Price in Germany: 1.400,- €, net, no on-site visit

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